

29 June 2016

10:20 - 10:40

Hein Jansen van Vuren





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#### Overview

- 50 Years experience in the supply and installation of Geosynthetic Materials
- Our activities are carried out to strict quality standards and complies with the requirements as set out in SANS 10409 and SANS 1526
- Certified Welding Technicians (CWT)
- IAGI Approved Installation Contractor (AIC)
- Long term Warrantees, supplier insurance backed
- Electric Leak Detection (ELD)
- Online quality assurance
- Through the EBS able to maintain the GCL Hydrated for the life of the site
- AIMS ISO 9001 as certified by TUV





## Hi-drain

- Cuspated drainage core material
- Manufactured from high Quality HDPE
- Yield Compression strength ranging from 350 kPa to 1200 kPa
- Supplied in:
  - Perforated
  - Geotextile Laminated
  - Non-perforated form







#### Hi-drain

- Used in various applications
  - Subsoil drainage
  - Leakage detection between two Geomembranes
  - Post loading hydration of GCL's in combination with our EBS system
  - Gas release layers installed below liner application
  - Drainage or Gas release layer in Cappings





• Location: Bhunya Swaziland







- The closure design involved an effective long term solution for the mitigation of pollution and environmental risks
- The cover layer was designed to minimise infiltration and be flexible to accommodate settlement.
- Cover layer should not be adversely effected by chemicals in the waste body





- Other design considerations were :
  - Release of possible landfill gas
  - Heat from seated smouldering
  - Surface seepage of leachate
  - Stability of the capping layer

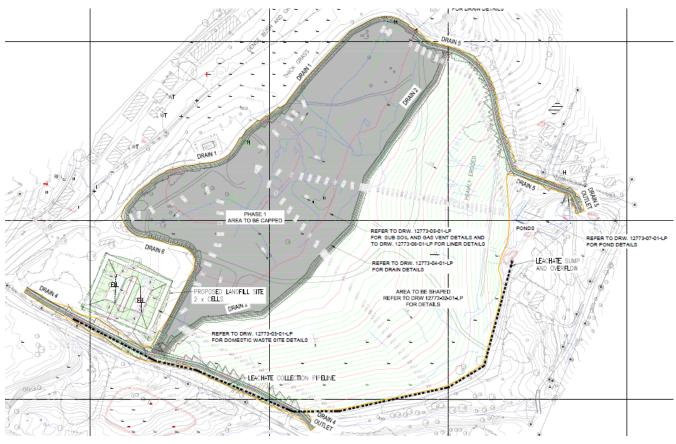
















**Leachate Streams** 







Gas escaping through Cracks



**Subsurface Smouldering** 







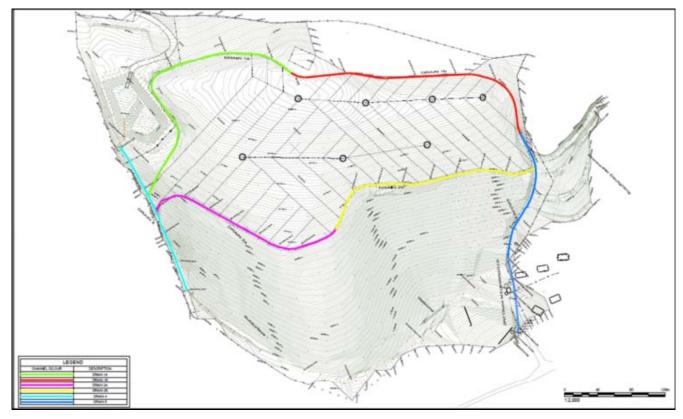




- Drainage Design:
  - Divided into two parts
    - Clean water Collected and diverted off site via concrete drains
    - Leachate collected in the subsoil drainage and stored in leachate collection ponds.

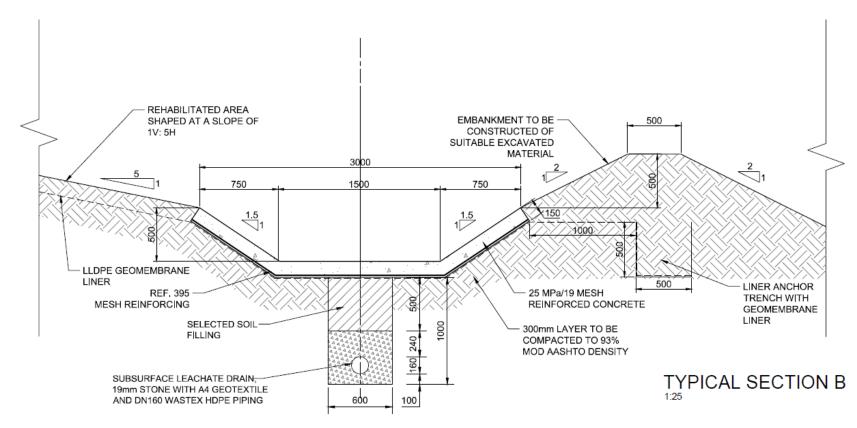












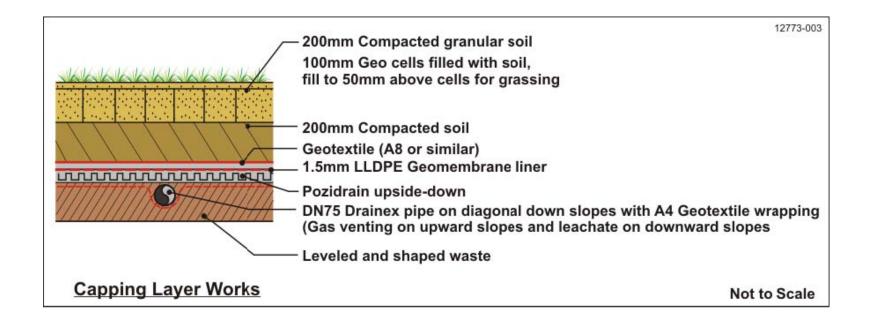




- Cap design
  - A combination of shallow subsoil drains was incorporated for leachate seepage
  - A cuspated drainage layer was installed to provide for gas release
  - A Geomembrane was installed to minimize infiltration of water into the waste body
  - In order to accommodated settlement, the more flexible LLDPE was installed











Shaping of Earthworks



Installation of Laminated Hi-drain







Installation of Geomembrane



Installation of Geotextile

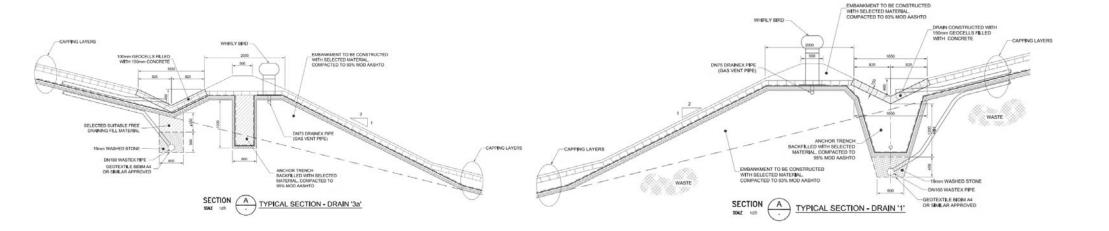






Contour drainage and Seepage Trench

Contour drainage with Geogrid Anchorage







Layer Works





























Knots Dump before capping









Knots Dump after Phase 1 Capping









Knots Dump after Phase 2 Capping







# SEBENZA LANDFILL CAPPING

















# SEBENZA LANDFILL CAPPING









Management System ISO 9001:2008





# HERNIC FERROCHROME CHROME CAPPING















## HERNIC FERROCHROME CHROME CAPPING















#### CONCLUSION

- Aquatan is a specialised IAGI, AIC with CWT and employing Online Quality Control system, installation contractor with 50 years of experience in Capping installation.
- We have the ability to maintain the GCL Hydrated through the life of the system refer Enhanced Barrier system (EBS).
- Our Hi-drain Material is an excellent product for:
  - Extraction of gas
  - Drainage of groundwater
  - Reduction of Hydraulic Pressure between Geomembranes
  - Post loading hydration of GCL's in combination with our Patented EBS
- Please visit our exhibition stand for more detail.





# Thank you



Management System ISO 9001:2008

